

Amendments to the Claims: This listing of claims will replace all prior versions, and listings, of claims in the application

Listing of Claims:

1-12 Cancel

13. (New) Hydraulic unit for slip-controlled brake systems, comprising:

an accommodating member accommodating inlet and outlet valves in several valve-accommodating bores of a first and second row of valves that open into a first housing surface of the accommodating member which is positioned at an angle relative to a second housing surface, opening into whose area are preferably several braking pressure generator ports and/or wheel brake ports,

a pump-accommodating bore arranged in the accommodating member and aligned transversely to the direction the valve-accommodating bores open into the accommodating member, wherein the pump-accommodating bore is arranged between the axes of the valve-accommodating bores of the first and second row of valves,

a motor-accommodating bore arranged in the accommodating member and pointing to the pump-accommodating bore,

an accumulator-accommodating bore opening into the accommodating member transversely to the axes of the valve-accommodating bores in a third housing surface that is opposite to the second housing surface,

outlet valves arranged in the valve-accommodating bores of the second row of valves, wherein in the second row of valves the axes of the valve-accommodating bores between the accumulator-accommodating bore and the pump-accommodating bore point into the accommodating member, and including several channels interconnecting the valve-, pump- and accumulator-accommodating bores and being able to provide a hydraulic connection between a braking pressure generator and several wheel brakes, wherein a third row of valves is arranged in the accommodating member between the first row of valves including the valve-accommodating bores for the inlet valves and the second housing surface, with the third row of valves including at least in one valve-accommodating bore an electric change-over valve which is closed in its basic position and hydraulically linked to the pump-accommodating bore by way of a portion of a suction channel that traverses the first row of valves for connection to the pump-accommodating bore.

14. (New) Hydraulic unit as claimed in claim 13,
wherein at least one further valve-accommodating bore of the third row of valves, into which a separating valve is inserted, is connected to the valve-accommodating bore containing the change-over valve by way of a channel, preferably a transverse channel.
15. (New) Hydraulic unit as claimed in claim 14,
wherein the valve-accommodating bore containing the separating valve is connected to an inlet channel that leads to the first row of valves and opens in the first row of valves into the bottom of a valve-accommodating bore which is designed as a blind-end bore and receives an inlet valve.
16. (New) Hydraulic unit as claimed in claim 15,
wherein the inlet channel is continued along the first row of valves in the direction of a noise damping chamber that opens directly adjacent to the pump-accommodating bore into a fourth housing surface into which also the pump-accommodating bore extends.
17. (New) Hydraulic unit as claimed in claim 16,
wherein a pressure channel extends radially through the pump-accommodating bore at the outside end of the pump-accommodating bore in the direction of the noise damping chamber, for what purpose the pressure channel is designed preferably as a transverse channel which opens radially into a blind-end bore provided for the noise damping chamber.
18. (New) Hydraulic unit as claimed in claim 13,
wherein the pump-accommodating bore is penetrated by the suction channel in the direction of the accumulator-accommodating bore, with the suction channel opening into the bottom of the accumulator-accommodating bore.
19. (New) Hydraulic unit as claimed in claim 18,
wherein a non-return valve opening in the direction of the pump-accommodating bore is inserted into the portion of the suction channel which is positioned between the pump-accommodating bore and the accumulator-accommodating bore.
20. (New) Hydraulic unit as claimed in claim 18,

wherein a return channel opens into the bottom of the accumulator-accommodating bore, said channel being connected at least to one of the valve-accommodating bores accommodating the outlet valves and arranged directly adjacent to the accumulator-accommodating bore in the second row of valves.

21. (New) Hydraulic unit as claimed in claim 20,

wherein each valve-accommodating bore of the second row of valves is configured as a blind-end bore, at the bottom of which a return channel leading to the accumulator-accommodating bore is connected.

22. (New) Hydraulic unit as claimed in claim 21,

wherein the return channel extends past the pump-accommodating bore in each case radially or tangentially through the valve-accommodating bore arranged in the second row of valves to the valve-accommodating bore, which is arranged in the first row of valves and connected to the wheel brake port arranged beside and above the third row of valves by means of a wheel pressure channel led past the third row of valves.

23. Hydraulic unit as claimed in claim 22,

wherein a portion of the return channel extends radially or tangentially through the valve-accommodating bore arranged in the second row of valves, past the accumulator-accommodating bore to the third housing surface, and a pressure sensor accommodating bore is connected to this portion of the return channel.

24. (New) Hydraulic unit as claimed in claim 13,

wherein adjacent to the valve-accommodating bore provided for the change-over valve, a blind-end bore is provided in the accommodating member to accommodate a pump suction damper, said blind-end bore being connected by way of a pressure channel to the valve-accommodating bore receiving the change-over valve.